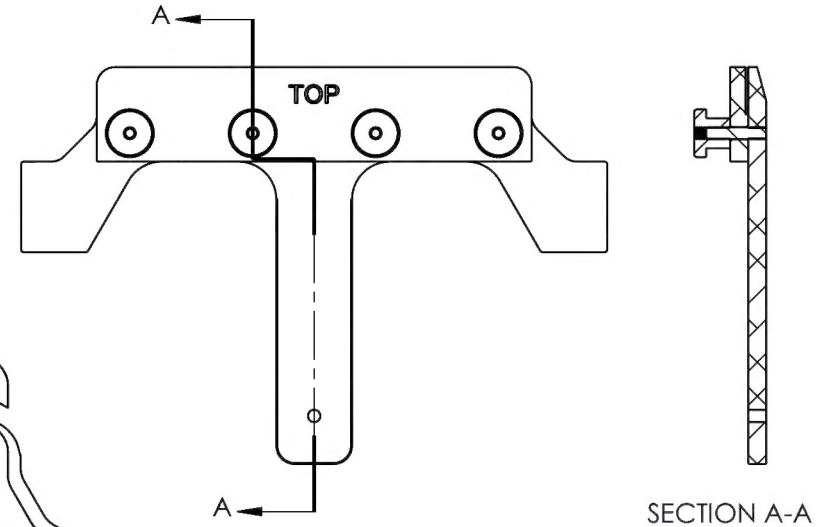
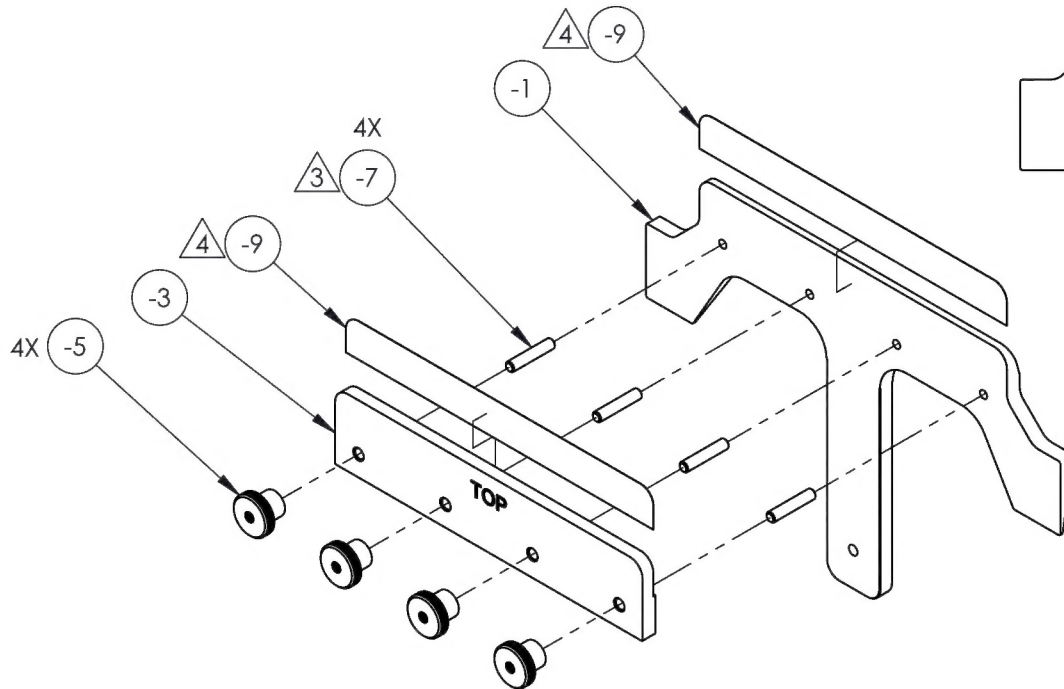


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D -7 P/N FROM 95412A69, CH'D FINISH & SPEC FROM PRIME W/ AVIATION PRIMER 902, PAINT YELLOW, MIL-PRF-81352C TYPE III OR EQUIVALENT -1 & -3 PER R.W. ADDED MISSING DIM'S FOR TOOLING HOLE, ADDED "ON HANDLE" TO .015 X 45° CHAMFER, CH'D DIM .787 TO .716 & 100° TO 99.44°, CH'D HOLE DIAMETER FROM Ø.250 TO .257 PER G.E.	3/28/2011	RJC	
1A		CH'D -1 AND -3 FINISH FROM POWDER COAT YELLOW #13538.	9/20/2012	RJC	SE
1B		CH'D TITLEBLOCK WAS RED BARN IS DART. CH'D DIM TOLERANCE NON-CRITICAL DIM.	9/22/2014	DJN	GE
2	15-0320	-3 ADDED "FILL W/ WHITE PAINT" TO ENGRAVE NOTE. -9 CH'D QTY WAS 2 IS A/R.	10/2/2015	DPD	JAG



NOTE:

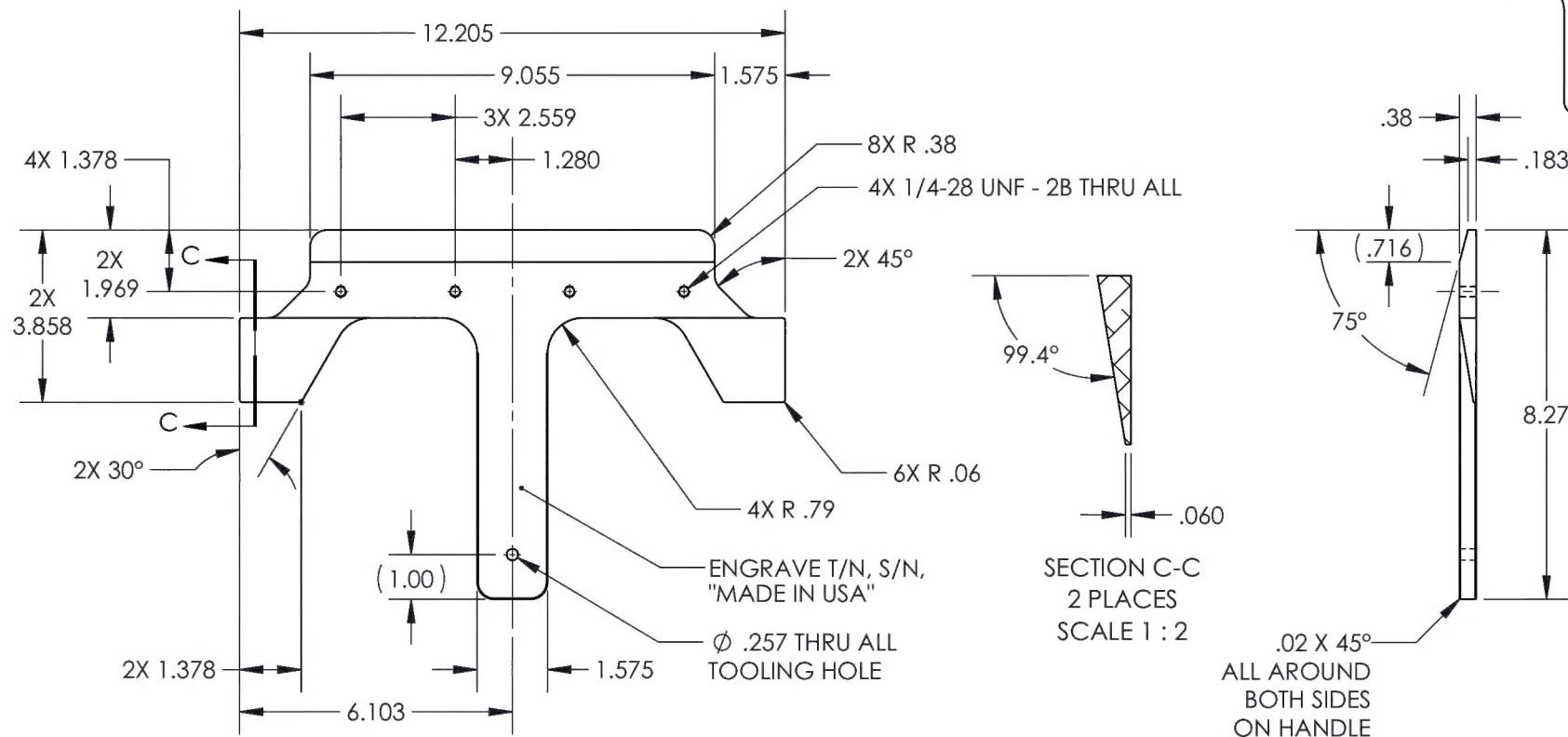
- PART OF KIT RBW6205G03532-3G.
- REF. AGUSTA T/N: 3G6205G03632.
- LOCTITE 262 -7 TO -1.
- 9 AS REQUIRED; CUT TO FIT.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HANDLE	6061		2
			-3	1	CLAMP	6061		3
		B/O	-5	4	KNURLED KNOB	S.S.	1/4-28, Ø1 X 3/4 (MCMaster-CARR #60205K81)	1
		B/O	-7	4	STUD	S.S.	1/4-28 X 1-1/4 (MCMaster-CARR #95412A569)	1
		B/O	-9	A/R	TEFLON TAPE	TEFLON	.005 X 1	1

DART AEROSPACE	
TITLE M/R TRIM TAB BENDING TOOL ASSY.	
DWG NO. RBW6205G03632-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 2/2/2011
SHEET 1 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D FINISH & SPEC FROM PRIME W/ AVIATION PRIMER 902, PAINT YELLOW, MIL-PRF-81352C TYPE III OR EQUIVALENT PER R.W. ADDED MISSING DIM'S FOR TOOLING HOLE, ADDED "ON HANDLE" TO .015 X 45° CHAMFER, CH'D DIM .787 TO .716 & 100° ANGLE TO 99.44°, CH'D HOLE DIAMETER FROM Ø.250 TO Ø.257 PER G.E.	3/28/2011	RJC	
1A		CH'D -1 FINISH FROM POWDER COAT YELLOW #13538.	9/20/2012	RJC	SE

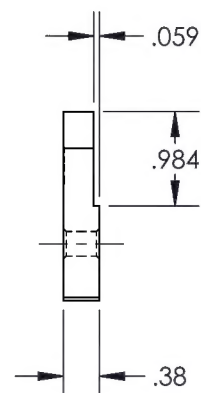
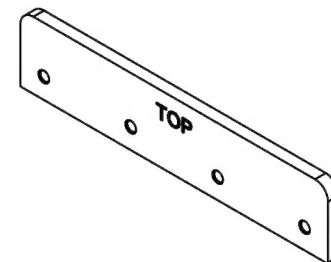
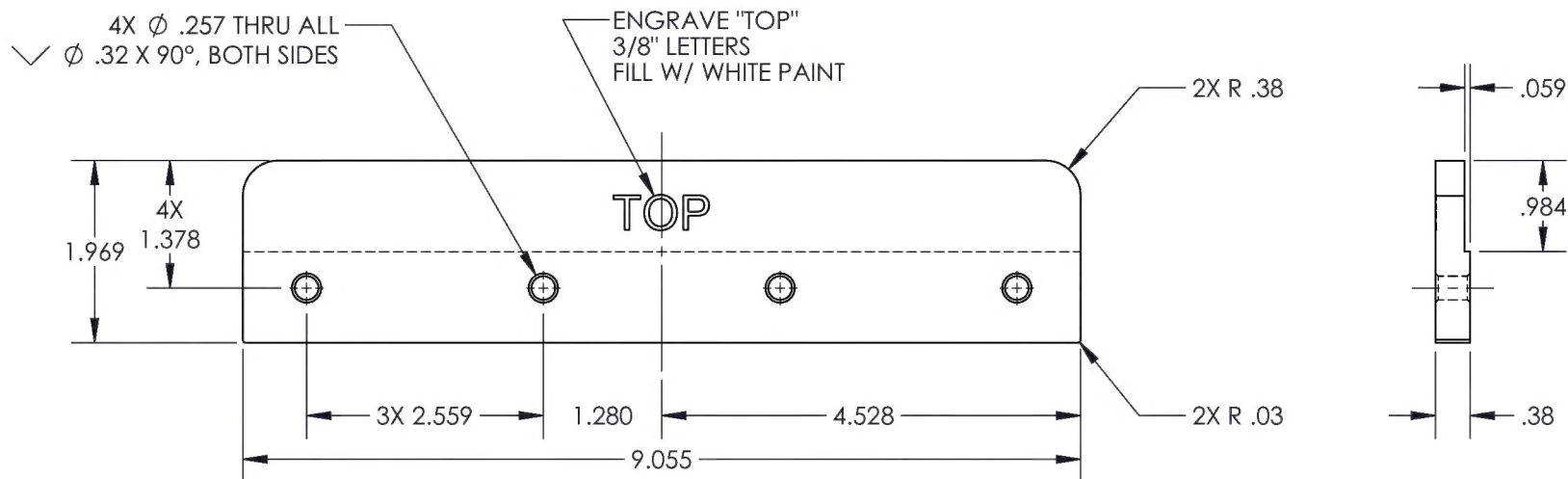


(-1)
HANDLE

DART AEROSPACE	
TITLE M/R TRIM TAB BENDING TOOL ASSY.	
DWG NO. RBW6205G03632-3G-1	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH RED ANODIZE
.X ± .1	SPEC MIL-A-8625, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW139
SCALE 1:4	DATE 2/2/2011
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D FINISH & SPEC FROM PRIME W/ AVIATION PRIMER 902, PAINT YELLOW, MIL-PRF-81352C TYPE III OR EQUIVALENT -3 PER R.W.	3/28/2011	RJC	
1A		CH'D -3 FINISH FROM POWDER COAT YELLOW #13538.	9/20/2012	RJC	SE
2	15-0320	-3 ADDED "FILL W/ WHITE PAINT" TO ENGRAVE NOTE.	10/2/2015	DPD	JAG



(-3)
CLAMP

DART AEROSPACE	
TITLE M/R TRIM TAB BENDING TOOL ASSY.	
DWG NO. RBW6205G03632-3G-3	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH RED ANODIZE
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC MIL-A-8625, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW139
SCALE 1:2	DATE 2/2/2011
SHEET 3 OF 3	